



- NOTES:
- 1) MATERIAL: HDPE
  - 2) CONTAINER WEIGHT: 65 ±1 GRAMS
  - 3) FILL CAPACITY: 128.75 FL. OZ.
  - 4) ETCHED PATTERN: MOLD TECH #950 OR EQUIV. .005 DP. IN BOTTOM ONLY .003 DP. IN TOP ONLY
  - 5) TOLERANCES UNLESS SPECIFIED:  
 VERTICAL: ±.062  
 HORIZONTAL: ±.078  
 VOLUMETRIC: +.5 OZ. -0.0 OZ.
  - 6) CONTAINER IS ANNEALED
  - 7) SAMPLES TO BE CHECKED AGED (72 HRS.) WITH 40°F WATER
  - 8) CAVITY DIMENSION NECK TO DEEPEST POINT IS 9.100 in. CC COUNT AT THIS CAVITY LENGTH IS 4090cc

NOTE: MINIMUM WALL THICKNESS .010"

T	1) ADDED BLACKHAWK NECK FINISH 2) ADDED ALTERNATE CUSTOMER LOGO	BUC	25FEB02	DA
S	1) ADDED HEPED SCREW NECK FINISH	D.A.	AUG/31/01	B.C.
R	REVISED CAVITY NUMBER DESIGNATION	RKR	15MAY01	BUC
P	ADD WHITE CAP NECK FINISH	JJ	FEB/24/99	JJ
M	1) WAS 9.082 2) WAS 4089cc	MS	OCT/07/98	DA
M	ADDED 'FRANKLIN' ENGRAVING	MS	SEP/10/98	DA
L	1) ADDED .010 TO HEIGHT 2) WAS +.03 OZ 3) WAS 9.072 4) WAS 4075 cc	JJ	SEP/10/98	MS
K	5) ADDED SUFFIX TO CAVITY NO. ENGRAVING TO DESIGNATE VOLUME CONTROL OPTION	MS	AUG/24/98	DA
K	2) REMOVED 38mm SC-L OZARK BUMPER FINISH 3) WAS .000 4) WAS 9.750	MS	AUG/24/98	DA
K	1) REMOVED 38mm SC-L FINISH AND SHOWED .900 TALL ON BOTTLE	MS	AUG/24/98	DA
J	1) REMOVED 'PNC' BOTTOM LOGO 2) DRAWING DESCRIPTION WAS JCI / GARELICK	DA	MAY/05/98	MS
M	ADDED VOLUME CONTROL INSERTS	MS	AUG/11/97	RR
G	ADDED NOTE #8	MS	FEB/10/97	RK
F	1) ADDED NECK FINISH 2) MODIFIED HEIGHT 3) ADDED NOTES	MS	JAN/24/97	RR
				CHK

PROPERTY OF UNILCO MILICRON, INC.	Max 11 Simpson	AUG/25/95	PLASTICS DIVISION MANUFACTURER MODIFICATION
	Rick Rangler	AUG/25/95	
UNILCO MILICRON, INC. NOT TO BE REPROD.	FULL		PRODUCT DRAWING
CONSENT OF UNILCO MILICRON, INC.	REFERENCE:	(Unilco Stock) Franklin Plastics Cont.	
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